

STATEMENT OF COMPLIANCE WITH FOOD CONTACT REGULATIONS

Product Reference: HDglass - PETG
Color / variant: Clear (natural, uncolored filament)
Type of product: 3D printing filament
Polymer Type (main component): modified polyethylene terephthalate (PETG)

We confirm that the composition of this product and all ingredients used to produce the filament mentioned above complies with the following Regulations, Legislations, Recommendations or Communications for the production of food packaging and other food contact applications as described in this declaration:

- Regulation (EC) 1935/2004 of the 27th October 2004¹
- Regulation (EC) 2023/2006 of the 21st of December 2006 as currently amended
- Regulation (EU) No 10/2011 dated from the 14th January 2011, up to its amendment of the 8th of August 2019 (No 2019/1338), as further described below
- FDA 21 CFR of the USA of 1st April 2016, as further described below

¹applicable articles 3.1, 11.5, 15 and 17.

Dual use Additives:

This material may contain dual use additives (DUA), however it has not been confirmed yet.

Compounds with a specific migration limit:

Compound	FCM	CAS number	Limit [mg/kg]
Ethylene glycol	227	107-21-1	SML(T) = 30
Terephthalic acid	785	100-21-0	SML (T) = 7.5

SML : Specific Migration Limit [mg/kg]

ND : Non Detectable

Compliance verification EU

It is the responsibility of the converter or packer to verify for the finished product the overall and the specific migrations required by Regulation (EU) 10/2011, as well as the sensory performance.

The overall migration should not exceed the Overall Migration Limit (OML) of 10 mg/dm² (60 mg/kg of simulant). For each substance subject to specific migration (see table above), the migration of the substance should not exceed its limit (SML). For further details about migration testing, please refer to the current version of the regulation (EU) No 10/2011.

Please note that some tests have been performed on the base polymer and that it can be used under any long term storage at room temperature or below, and heating up to a temperature of 100°C for a maximum of 15 minutes.

Colors compliant to regulation EU/10/2011

- HDglass - PETG
 - Clear, Blinded Black, Blinded White, Blinded Red, See Through Blue, See Through Black, Blinded Silver.

FDA related information

Formfutura filaments are manufactured from compounds containing a mixture of raw materials rather than an article. Therefore, Formfutura requested information from suppliers providing raw materials contained in the above-mentioned filament.

The information provided in this statement addresses the compositional requirements of 21 CFR §177.1315 "Ethylene-1, 4-cyclohexylene dimethylene terephthalate copolymers" or related subparts.

The composition of the above-mentioned filament meets the requirements for use in articles under 21 CFR §177.1315 "Ethylene-1, 4-cyclohexylene dimethylene terephthalate copolymers" or related subparts for foods containing not more than 25 vol% aqueous alcohol, excluding carbonated beverages and beer and the following conditions: hot fill not to exceed 82.2°C, and storage at temperatures not in excess of 48.9°C. Hot treatment should not be performed when foods are in containers. Please note that it is the responsibility of the manufacturer of the finished articles to ensure compliance with FDA extraction testing requirements according to the final use.



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All adjuvants used in the above-mentioned filament are cleared for use in 21 CFR 170-189 by specific citation, generally recognized as safe (GRAS), prior sanctioned or under a specific Food Contact Notification (FCN).

Please note that all limitations regarding the additive content the above-mentioned filament are met. It is the responsibility of the customer to conduct final testing on the article.

This statement of Compliance is established on the base of our existing knowledge. It replaces all previous compliance statements relating to the subject. This statement is valid until further revision. This information is valid for the material as it leaves the Formfutura warehouse facility and does not include any additives, pigments etc. subsequently used or added by the buyer or a third party.

Authorised Signature:



Ir. R.J. Schuurhuis
(Managing Director Formfutura BV)

Drs. A. Medenblik
(Managing Director Formfutura BV)

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